

20		32		33		34	
35		42		53		73	
36		43		54		74	
37		45		55		75	
38		48		60		81	
39		49		62		83	
41	 D shall be at least 2a	51		65		85	
		52		72		86	

NOTE 1 Use shape code 99 for all other shapes. A dimensioned sketch of the shape shall be given in the bending schedule.
 NOTE 2 Raddi of all bends are standard unless r is given in the bending schedule.
 NOTE 3 All dimensions are external (outside) dimensions